

# Work Order ID 66637

Wednesday, February 23, 2011 10:41:13 AM

Page 1

Item ID: D3183-045

Accept

Setup Start

Revision ID:

Stop

Item Name: Bearing Assembly

Start Date: 2/23/2011 Start Qty: 4.00

Cust Item ID:

Required Date: 2/23/2011 Req'd Qty: 4.00

Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start

QC:

Date:

SPC (Y/N):

Date:

Stop

Sequence ID/  
Work Center ID

Operation  
Description

Set Up/  
Run Hours

Tool ID

Tool #

Plan  
Code

Accept  
Qty

Reject  
Qty

Reject  
Number

Insp.  
Stamp

Draw Nbr

Revision Nbr

D3183

Rev C1

130

0.00



Small Fab

Small Fab

Memo

0.00

Small Fab

Press D3183-5 Bearing into D3183-9 Cap as per Dwg D3183.

*Handwritten signature and date: 2/23/23*

140

QC5- Inspect part completeness to step on W/O

0.00



QC

Memo

0.00

Quality Control

*Handwritten: Sublot 73*

*Handwritten: (+4)*

150

Identify as per dwg & Stock Location: *236*

0.00



Packaging

Memo

0.00

Packaging

*Handwritten: 11/2/23 and signature*

**Work Order ID 66637**

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Item ID: D3183-045

Accept

Setup Start

Revision ID:

Stop

Item Name: Bearing Assembly

Start Date: 2/23/2011 Start Qty: 4.00

Cust Item ID:

Required Date: 2/23/2011 Req'd Qty: 4.00

Customer:

Reference:

Approvals: Process Plan: \_\_\_\_\_ Date: \_\_\_\_\_ Tooling: \_\_\_\_\_ Date: \_\_\_\_\_

Run Start

QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_

Stop

Sequence ID/  
Work Center IDOperation  
DescriptionSet Up/  
Run Hours

Tool ID

Tool #

Plan  
CodeAccept  
QtyReject  
QtyReject  
NumberInsp.  
Stamp

160

QC21- Final Inspection - Work Order Release

0.00



QC

Memo

0.00

Quality Control

11/02/23  
MT

11-02-23

# Picklist Print

Wednesday, February 23, 2011 10:41:10 AM

Page 1

Work Order ID: 66637

Parent Item: D3183-045

Parent Item Name: Bearing Assembly



Start Date: 2/23/2011

Required Date: 2/23/2011

Start Qty: 4.00

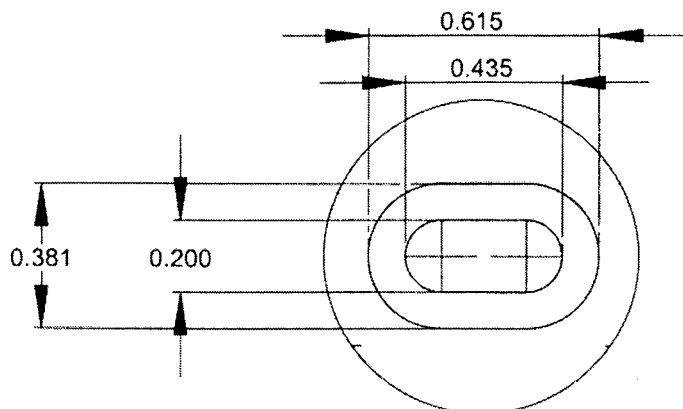
Required Qty: 4.00

Comments: IPP A 04.02.18 New issue KJ/DS

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D3183-5  Bearing		Manufactured	No			110	Each	27.0000	1	4		2/23/2011	
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST236		27							
				47606		1							
				52135		2							
				64125		24							
D3183-9  Cap		Manufactured	No				Each	14.0000	4	4		2/23/2011	
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST236		14							
				58327		1							
				62981		3							
				65900		10							



DESIGN #	DRAWN BY #	<b>DART AEROSPACE LTD</b> HAWKESBURY, ONTARIO, CANADA	
CHECKED #	APPROVED #	DRAWING NO. <b>D3183</b>	REV. C SHEET 4 OF 4
DATE <b>04.02.17</b>		TITLE <b>BRACKET ASSEMBLY</b>	SCALE 1:1

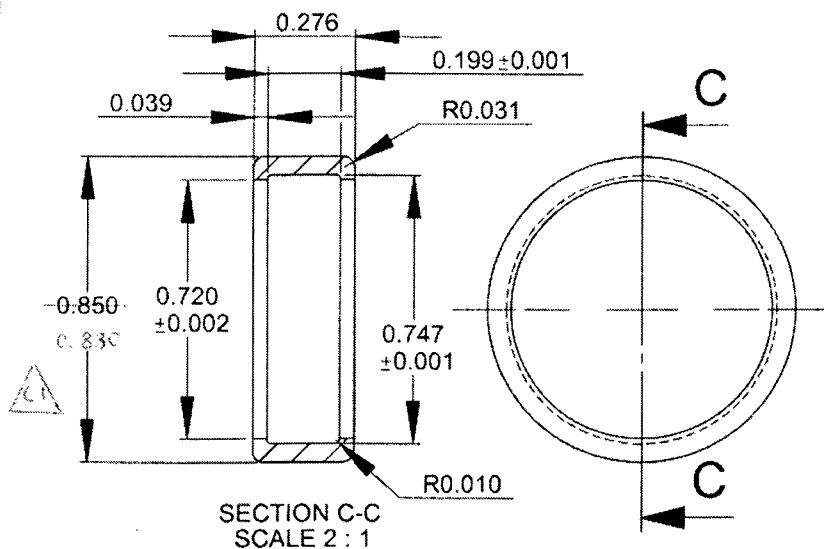
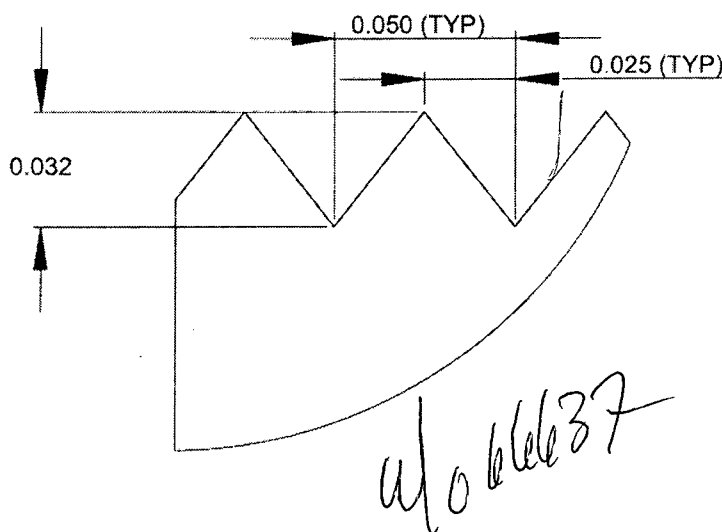


DETAIL A (2 : 1)

RELEASED  
04 03 01

DEO ATTACHED

DETAIL B (20 : 1)



**D3183-9 CAP**

- 1) MATERIAL: DELRIN/ROD, Ø1.00  
(REF DART SPEC. M-DELRIN-R1.00)
- 2) TOLERANCES ARE PER DART QSI 018  
UNLESS OTHERWISE NOTED
- 3) ALL DIMENSIONS ARE IN INCHES

**D3183-045 BEARING ASSEMBLY**

- 1) ASSEMBLE D3183-5 BEARING AND  
D3183-9 CAP

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